

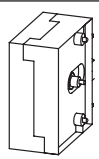
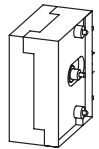


Mechanical Interlock ①



Table 86. Mechanical Interlock

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$ ②
	XTCE007B – XTCE015B, XTCE020B	5	XTCEXMLB	20.30
	XTCE018C – XTCE032C	1	XTCEXMLC	20.30
	XTCE040D – XTCE065D	1	XTCEXMLD	27.75
	XTAE080F – XTCE150G	1	XTCEXMLG ③	112.00
	XTCE185L – XTCE500M	1	XTCEXMLM	72.50
	XTCE580N – XTCEC10N	1	XTCEXMLN ③	330.00



- ① For two contactors with AC or DC operated magnet system which are horizontally or vertically mounted. For B – G frames, mechanical lifespan is 2.5 x 10⁶ operations and the distance between contactors is 0 mm. For L – N frames, mechanical lifespan is 5 x 10⁶ operations and no auxiliary contact can be mounted between the mechanical interlock and the contactor — the distance between contactors is 15 mm.
- ② Price listed is for a quantity of one (1). Orders must be placed in multiples of package quantity listed.
- ③ XTCEXMLG and XTCEXMLN consist of an interlock element and mounting plate.

Reversing Link Kits



Main current wiring for reversing combinations. Includes Paralleling Bridge and Reversing Bridge. Does not include Mechanical Interlock, see **Table 86**.

Table 87. Reversing Link Kits

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$
	XTCE007B – XTCE015B	1	XTCEXRLB ④	37.50
	XTCE018C – XTCE032C	1	XTCEXRLC	59.00
	XTCE040D – XTCE065D	1	XTCEXRLD	69.50
	XTCE115G – XTCE150G	1	XTCEXRLLG	535.00
	XTCE185L – XTCE250L	1	XTCEXRLL	905.00
	XTCE300M – XTCE400M	1	XTCEXRLLM400	1,170.00

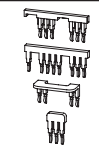
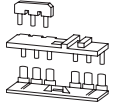
- ④ Also includes Interlocking Bridge (XTCEXLBB). The following control cables are integrated for electrical interlock: K1M: A1 – K2M: 21; K1M: 21 – K2M: A1; K1M: A2 – K2M: A2.

Star-Delta (Wye-Delta) Link Kits



Main current wiring for star-delta (wye-delta) combinations. Includes Paralleling Bridge, Reversing Bridge, and Star-Delta Bridge. Does not include Mechanical Interlock, see **Table 86**.

Table 88. Star-Delta (Wye-Delta) Link Kits

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$
	XTCE007B – XTCE015B	1	XTCEXSDLB ⑤	48.00
	XTCE018C – XTCE032C	1	XTCEXS DLC	70.50
	XTCE040D – XTCE065D	1	XTCEXS DLD	85.50
	XTCE080F – XTCE095F	1	XTCEXS DLF	421.00
	XTCE115G – XTCE150G	1	XTCEXS DLG	580.00
	XTCE185L – XTCE225L	1	XTCEXS DLL225	575.00
	XTCE250L	1	XTCEXS DLL250	426.00
	XTCE300M – XTCE400M	1	XTCEXS DLM400	461.00


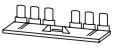
- ⑤ Also includes Interlocking Bridge (XTCEXLBB). The following control cables are integrated for electrical interlock: K1M: A1 – K2M: 21; K1M: 21 – K2M: A1; K1M: A2 – K2M: A2.

Paralleling Bridge



Component part of Reversing Link Kit (XTCEXRL_). Parallels the phases on the line-side of two contactors.

Table 89. Paralleling Bridge

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$ ⑥
	XTCE007B – XTCE015B	20	XTCEXPBB	18.20
	XTCE018C – XTCE032C	20	XTCEXPBC	29.00
	XTCE040D – XTCE065D	10	XTCEXPBD	37.50
	XTCE080F – XTCE150G	10	XTCEXPBG	266.00


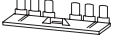
- ⑥ Price listed is for a quantity of one (1). Orders must be placed in multiples of package quantity listed.

Reversing Bridge



Component part of Reversing Link Kit (XTCEXRL_). Reverses the phases on the load-side of two contactors.

Table 90. Reversing Bridge



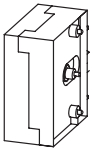
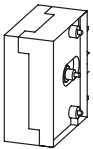
	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$ ⑦
	XTCE007B – XTCE015B	20	XTCEXRBB	16.00
	XTCE018C – XTCE032C	20	XTCEXRBC	30.00
	XTCE040D – XTCE065D	10	XTCEXRBD	37.50
	XTCE080F – XTCE150G	10	XTCEXRBG	266.00

- ⑦ Price listed is for a quantity of one (1). Orders must be placed in multiples of package quantity listed.

Mechanical Interlock ①



Table 86. Mechanical Interlock

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$ ②
	XTCE007B – XTCE015B, XTCE020B	5	XTCEXMLB	20.30
	XTCE018C – XTCE032C	1	XTCEXMLC	20.30
	XTCE040D – XTCE065D	1	XTCEXMLD	27.75
	XTAE080F – XTCE150G	1	XTCEXMLG ③	112.00
	XTCE185L – XTCE500M	1	XTCEXMLM	72.50
	XTCE580N – XTCEC10N	1	XTCEXMLN ③	330.00



- ① For two contactors with AC or DC operated magnet system which are horizontally or vertically mounted. For B – G frames, mechanical lifespan is 2.5 x 10⁶ operations and the distance between contactors is 0 mm. For L – N frames, mechanical lifespan is 5 x 10⁶ operations and no auxiliary contact can be mounted between the mechanical interlock and the contactor — the distance between contactors is 15 mm.
- ② Price listed is for a quantity of one (1). Orders must be placed in multiples of package quantity listed.
- ③ XTCEXMLG and XTCEXMLN consist of an interlock element and mounting plate.

Reversing Link Kits



Main current wiring for reversing combinations. Includes Paralleling Bridge and Reversing Bridge. Does not include Mechanical Interlock, see Table 86.

Table 87. Reversing Link Kits

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$
	XTCE007B – XTCE015B	1	XTCEXRLB ④	37.50
	XTCE018C – XTCE032C	1	XTCEXRLC	59.00
	XTCE040D – XTCE065D	1	XTCEXRLD	69.50
	XTCE115G – XTCE150G	1	XTCEXRLLG	535.00
	XTCE185L – XTCE250L	1	XTCEXRLL	905.00
	XTCE300M – XTCE400M	1	XTCEXRLLM400	1,170.00



- ④ Also includes Interlocking Bridge (XTCEXLBB). The following control cables are integrated for electrical interlock: K1M: A1 – K2M: 21; K1M: 21 – K2M: A1; K1M: A2 – K2M: A2.

Star-Delta (Wye-Delta) Link Kits



Main current wiring for star-delta (wye-delta) combinations. Includes Paralleling Bridge, Reversing Bridge, and Star-Delta Bridge. Does not include Mechanical Interlock, see Table 86.

Table 88. Star-Delta (Wye-Delta) Link Kits

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$
	XTCE007B – XTCE015B	1	XTCEXSDLB ⑤	48.00
	XTCE018C – XTCE032C	1	XTCEXS DLC	70.50
	XTCE040D – XTCE065D	1	XTCEXS DLD	85.50
	XTCE080F – XTCE095F	1	XTCEXS DLF	421.00
	XTCE115G – XTCE150G	1	XTCEXS DLG	580.00
	XTCE185L – XTCE225L	1	XTCEXS DLL225	575.00
	XTCE250L	1	XTCEXS DLL250	426.00
	XTCE300M – XTCE400M	1	XTCEXS DLM400	461.00



- ⑤ Also includes Interlocking Bridge (XTCEXLBB). The following control cables are integrated for electrical interlock: K1M: A1 – K2M: 21; K1M: 21 – K2M: A1; K1M: A2 – K2M: A2.

Paralleling Bridge



Component part of Reversing Link Kit (XTCEXRL_). Parallels the phases on the line-side of two contactors.

Table 89. Paralleling Bridge

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$ ⑥
	XTCE007B – XTCE015B	20	XTCEXPBB	18.20
	XTCE018C – XTCE032C	20	XTCEXPBC	29.00
	XTCE040D – XTCE065D	10	XTCEXPBD	37.50
	XTCE080F – XTCE150G	10	XTCEXPBG	266.00



- ⑥ Price listed is for a quantity of one (1). Orders must be placed in multiples of package quantity listed.

Reversing Bridge



Component part of Reversing Link Kit (XTCEXRL_). Reverses the phases on the load-side of two contactors.

Table 90. Reversing Bridge

	For Use with...	Pkg. Qty.	Catalog Number	Price U.S. \$ ⑦
	XTCE007B – XTCE015B	20	XTCEXRBB	16.00
	XTCE018C – XTCE032C	20	XTCEXRBC	30.00
	XTCE040D – XTCE065D	10	XTCEXRBD	37.50
	XTCE080F – XTCE150G	10	XTCEXRBG	266.00

- ⑦ Price listed is for a quantity of one (1). Orders must be placed in multiples of package quantity listed.

Discount Symbol 1CD7