


Elbows, sweeps and accessories


Low-VOC solvent cements

Recommended pipe viscosity at 75° F application and sizes	Set-up time (Evaporation rate)	Recommended installation temp	Lap Shear @ 73° F	Viscosity at 75° F as manufactured
Recommended for all grades and types of Carlon® wireway and fittings, except Flex-Plus® Blue™ ENT (Electrical non-metallic tubing). Up through 6" diameter.	10°–30° F Not recommended	40° to 100° F	2 hrs. 350 psi	500–900 cps
	30°–50° F 5–6 minutes		16 hrs. 800 psi	
	50°–70° F 3–4 minutes		72 hrs. 1,500 psi	
	70°–90° F 1–2 minutes			

Low-VOC PVC solvent cement - gray


	Cat. No.	Size	Applicator	Description	Std. Ctn.	Std. Wt. (lbs.)
	VC9LV4-24	Half pint	Dauber	Low VOC gray	24	15.5
	VVC9LV3	Pint	Dauber	Low VOC gray	24	27.0
	VC9LV2	Quart	Dauber	Low VOC gray	12	26.0

Low-VOC medium - clear

	Cat. No.	Size	Applicator	Description	Std. Ctn.	Std. Wt. (lbs.)
	VC9963	Pint	Dauber	PVC medium clear	24	29.0
	VC9962	Quart	Dauber	PVC medium clear	12	27.5
	VC9961P	Gallon	–	PVC medium clear	6	53.5


Meets ASTM D-2564.

Low-VOC medium - gray

	Cat. No.	Size	Applicator	Description	Std. Ctn.	Std. Wt. (lbs.)
	VC9923	Pint	Dauber	PVC medium gray	24	29.0
	VC9922	Quart	Dauber	PVC medium gray	12	27.5
	VC9941P	Gallon	–	PVC medium gray	6	53.5


Meets ASTM D-2564.

Low-VOC regular - clear

	Cat. No.	Size	Applicator	Description	Std. Ctn.	Std. Wt. (lbs.)
	VC9964	Half pint	Dauber	PVC regular clear	10	29.0

Meets ASTM D-2564. **Note:** Rated for Schedule 40 through 4" and Schedule 80 through 2".

Low-VOC regular - gray

	Cat. No.	Size	Applicator	Description	Std. Ctn.	Std. Wt. (lbs.)
	VC9924-24	Half Pint	Dauber	PVC regular gray	24	15.0

Meets ASTM D-2564.