



# PVC ELECTRICAL CONDUIT CEMENT 633

## PVC Solvent Cement

[Description](#) | [Characteristics](#) | [Applications](#) | [Packaging](#) | [Instructions](#) | [Precautions](#) | [Specifications](#) | [Limited Warranty](#)

### DESCRIPTION:

PVC Electrical Conduit Cement 633 is specially formulated for use on polyvinyl chloride (PVC) conduit Types I and II. It is a medium body cement in clear or gray to match conduit color.

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### CHARACTERISTICS:

- Medium body - thick formula to reduce product run off
- Excellent gap filling characteristics
- Exceeds ASTM D 2564 specifications
- Medium fast setting allows corrections before setting up
- Manufactured with only high quality 100% virgin materials
- NSF approved formula

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### APPLICATIONS:

PVC Electrical Conduit Cement 633 is designed for use on PVC conduit Types I and II up to and including 6" for Schedule 40 and Schedule 80.

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### PACKAGING:

| Clear Code | Gray Code | Size                         | Qty. Per Case | Lbs. per Case | Cu. Ft Per Case |
|------------|-----------|------------------------------|---------------|---------------|-----------------|
| 55603      | -----     | 1/2 pint dauber top (237 ml) | 24 cans       | 16            | .45             |
| 55605      | 55625     | Pint dauber top (473 ml)     | 12 cans       | 15            | .43             |
| 55607      | 55627     | Quart dauber top (946 ml)    | 12 cans       | 27            | .78             |
| 55609      | 55629     | Gallon can (3.8 L)           | 4 cans        | 35            | .80             |

5 gallon pail and 55 gallon drum quantities available

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## INSTRUCTIONS :

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1. Store and apply between 40 degree F and 120 degree F. Protect from freezing. Use Arctic™ for applications below 40 degree F. Do not use if cement has become curdled, lumpy, thickened or is beyond two years from date stamped on container. Do not thin.
2. Cut pipe end square and remove ragged edges and burrs. Clean fitting socket and pipe of dirt, grease, and moisture, and check for proper fit. Apply PRIMER in accordance with instructions. While still wet, quickly begin solvent cement application.
3. Wear non-permeable gloves during application to avoid skin contact.
4. Shake well before using and stir frequently while using. Apply with supplied dauber applicator. For pipe greater than 2" diameter, use natural bristle brush sized to 1/2 pipe diameter.
5. Apply thin coat evenly to socket. Quickly apply heavy coat to pipe end. Cement must remain wet. If not, recoat. Then quickly insert pipe into fitting with slight twisting movement until it bottoms out.
6. Hold conduit into fitting for at least 30 seconds to prevent pipe from backing out of tapered socket.
7. Wipe excess cement from joint with rag. Allow 15 minutes before handling. Avoid full-line pressure for 24 hours. Cure time varies with size, fit, temperature and humidity.

For additional technical information, call Toll Free 1-800-231-3345.

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## PRECAUTIONS:

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FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT,

CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

### **D A N G E R !**

VAPORS EXTREMELY FLAMMABLE  
VAPORS ARE HEAVIER THAN AIR AND CAN COLLECT IN LOW AREAS

VAPORS MAY CAUSE FLASH FIRE

### **CONTAINS: Tetrahydrofuran, Methyl Ethyl Ketone, and Cyclohexanone. PRECAUTIONS:**

Vapors extremely flammable. Harmful if swallowed or inhaled. Causes eye and skin irritation. Keep away from heat, sparks, and flames until vapors are gone. Use only with good cross-ventilation. Wear adequate protective gear and clothing. Avoid breathing vapors and contact with skin, eyes and clothing. Wash after handling. **FIRST AID:** For any overexposure, get immediate medical attention after first aid is given. **Eyes** - Flush 15 minutes with clean water. **Skin** - Wash with soap and water. **Inhalation** - Remove to fresh air. **Ingestion** - DO NOT INDUCE VOMITING. Only if conscious, give large amounts of water. **FIRE AND SPILLS:** For fire, use water fog, CO<sub>2</sub>, foam, or dry chemicals. Clean up spills immediately with inert absorbents. **STORAGE AND HANDLING:** Store in cool, well-ventilated area. Keep container upright and tightly closed. Do not reuse empty container. **KEEP OUT OF REACH OF CHILDREN.**

For additional information, refer to Material Safety Data Sheet.

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**SPECIFICATIONS:**

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Wt/Gal @ 77 degree F 7.6+- .2 lbs/gal.  
Flash Point SETA CC 13 degree F  
Color Clear or Gray  
Shelf Life 2 years



Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

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**LIMITED WARRANTY:**

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RectorSeal® makes the Limited Express Warranty that when the instructions for storage and handling of our products are followed we warrant our products to be free from defects. THIS LIMITED EXPRESS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY OTHER OBLIGATION ON THE PART OF RECTORSEAL®. The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and RectorSeal® shall not be liable for incidental or consequential damages.

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## PVC Electrical Conduit Cement 633

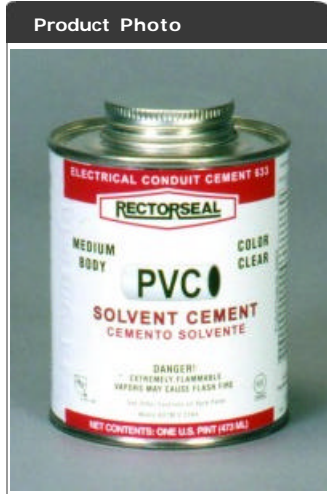
Click on any link to view a PDF, Image, or HTML file with further details.

### ▶ Product Data

- [MSDS](#)
- [Product Datasheet](#)

All solvent cements and cleaners carry a two year shelf life.

|                              |   |
|------------------------------|---|
| Application:                 | PVC   |
| Color:                       | Clear/Gray  |
| Max. Pipe Size<br>Sched. 40: | 6"  |
| Sched. 80:                   | - -"  |
| Type:                        | Medium Body   |
| Cure Time:                   | Fast Set  |
| ASTM Designation:            | D2564   |
| Agency Approvals:            |   File No. 1796 |



### Product Codes And Case Sizes

| Product Code | Size                          | Quantity | UPC          | Interleaved    | Dimensions | Cubic Feet |
|--------------|-------------------------------|----------|--------------|----------------|------------|------------|
| 55603        | 1/2 pint (Dauber top) - Clear | 24       | 021449556033 | 10021449556030 | 17x12x5    | .59        |
| 55605        | Pint (Dauber top) - Clear     | 12       | 021449556057 | 10021449556054 | 14x11x6    | .53        |
| 55607        | Quart (Dauber top) - Clear    | 12       | 021449556071 | 10021449556078 | 18x13x6    | .81        |
| 55609        | Gallon - Clear                | 4        | 021449556095 | 10021449556092 | 14x11x9    | .80        |
| 55625        | Pint (Dauber top) - Gray      | 12       | 021449556255 | 10021449556252 | 14x11x6    | .53        |
| 55627        | Quart (Dauber top) - Gray     | 12       | 021449556279 | 10021449556276 | 18x13x6    | .81        |
| 55629        | Gallon - Gray                 | 4        | 021449556293 | 10021449556290 | 14x11x9    | .80        |

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**LIMITED WARRANTY:**

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## PVC Electrical Conduit Cement 633

Click on any link to view a PDF, Image, or HTML file with further details.

### ▶ Product Data

- [MSDS](#)
- [Product Datasheet](#)

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|------------------------------|---|
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| Sched. 80:                   | - -"  |
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