

Hoppy Bender

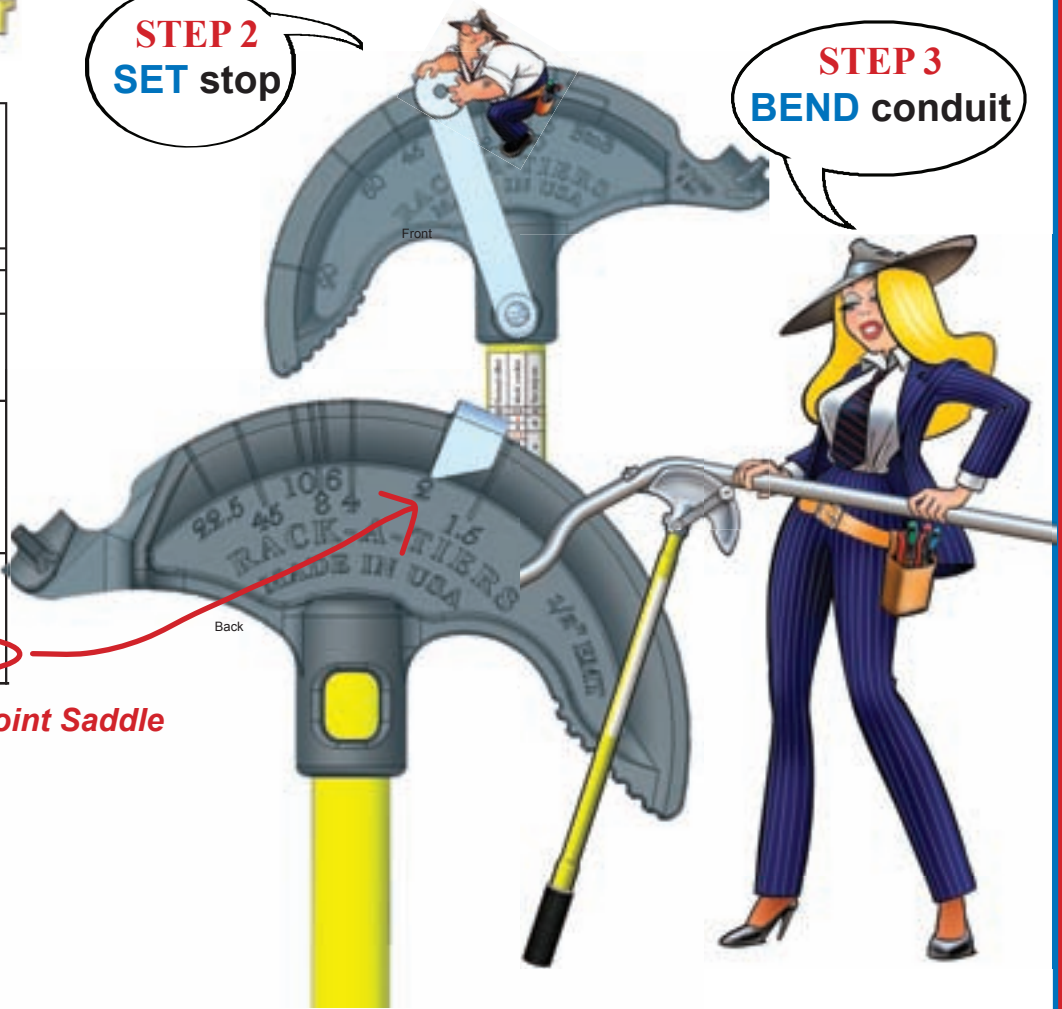
STEP 1
Read table &
MARK conduit



Desired offset	Mark conduit	Set stop on
3/8	3 3/4	10
1/2	4	8
3/4	6	
3/4	4 1/2	6
1	6	
1 1/4	7 1/2	
1 1/2	9	
1 1/2	6	4
1 3/4	7	
2	8	
2 1/4	9	
2 1/2	10	
2 3/4	11	
3	12	
3	6	
3 1/4	6 1/2	
3 1/2	7	
3 3/4	7 1/2	
4	8	2
4 1/4	8 1/2	

STEP 2
SET stop

STEP 3
BEND conduit



Example of 4" Offset or 4 Point Saddle

1. **MARK** conduit 8" intervals
2. **SET** stop on 2 multiplier
3. **BEND** conduit to stop

1/2" Bender-Part # 57050
3/4" Bender-Part # 57075

Pipe Spring Bender

Cold PVC Pipe Bender



YOU CAN
COLD BEND

RIGID PVC PIPE WITHOUT
PIPE COLLAPSE OR FRACTURE

- NO HEAT GUNS
- NO HEAT BLANKETS
- FEWER PVC FITTINGS

FASTER AND EASIER
THAN CUTTING AND GLUEING
FACTORY FITTINGS

HOW?

INSERT THE PIPE SPRING INTO THE PIPE
AND BEND ACROSS YOUR KNEE!!

One Size-Fits ALL Knees!

1/2" Part #58050
3/4" Part #58075
1" Part #58100

Definition of Cold

NOTE: **Pipe should be 50° F or warmer.** PVC pipe requires slight over bending which will "pop back" a few degrees upon the release of bending pressure.

Hang up that heat gun and can that glue can. Your knee is faster and the Pipe Spring Bender makes it easy to bend 1/2" & 3/4" PVC. For more radius bends use EMT bender. Add a little brute force and you can bend 1" too. Believe it!

Hoppy Bender

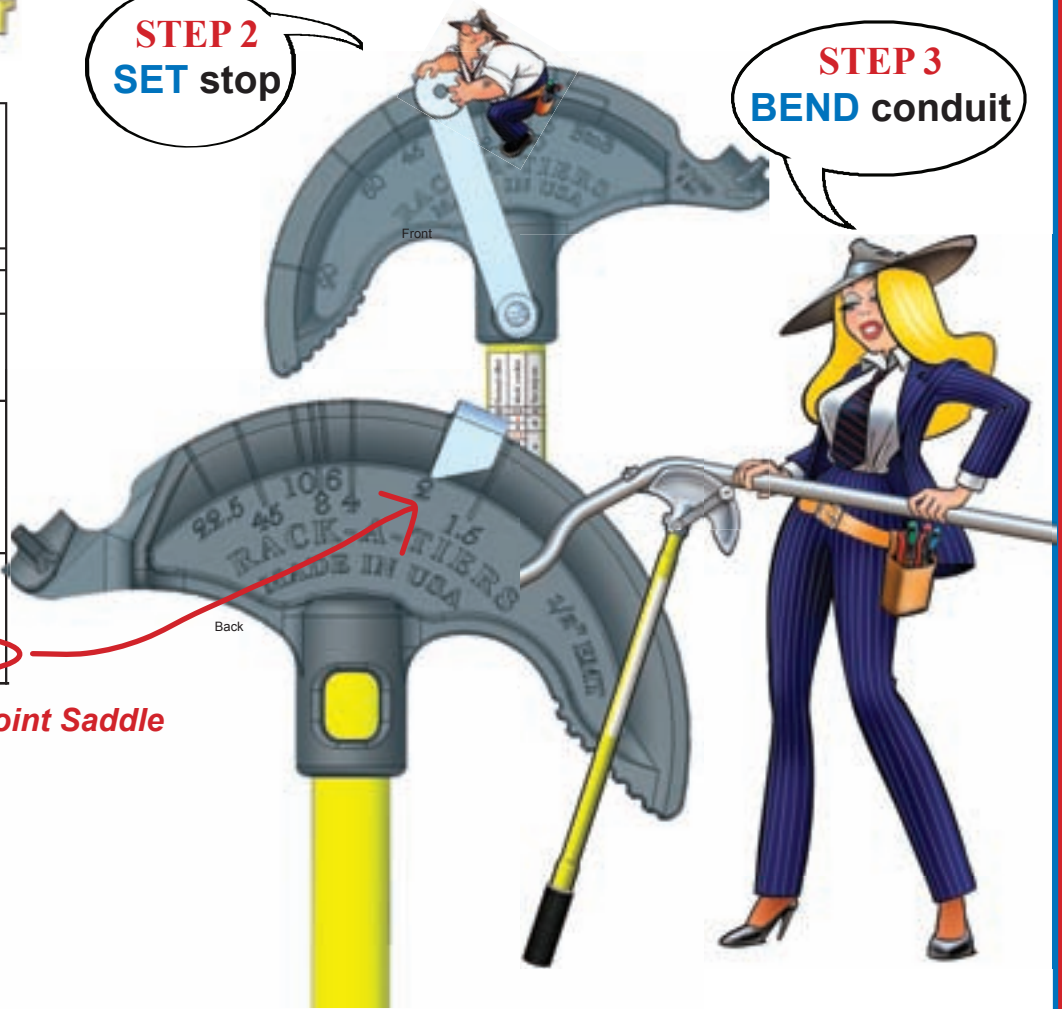
STEP 1
Read table &
MARK conduit



Desired offset	Mark conduit	Set stop on
3/8	3 3/4	10
1/2	4	8
3/4	6	
3/4	4 1/2	6
1	6	
1 1/4	7 1/2	
1 1/2	9	
1 1/2	6	4
1 3/4	7	
2	8	
2 1/4	9	
2 1/2	10	
2 3/4	11	
3	12	
3	6	
3 1/4	6 1/2	
3 1/2	7	
3 3/4	7 1/2	
4	8	2
4 1/4	8 1/2	

STEP 2
SET stop

STEP 3
BEND conduit



Example of 4" Offset or 4 Point Saddle

1. **MARK** conduit 8" intervals
2. **SET** stop on 2 multiplier
3. **BEND** conduit to stop

1/2" Bender-Part # 57050
3/4" Bender-Part # 57075

Pipe Spring Bender

Cold PVC Pipe Bender



YOU CAN
COLD BEND

RIGID PVC PIPE WITHOUT
PIPE COLLAPSE OR FRACTURE

- NO HEAT GUNS
- NO HEAT BLANKETS
- FEWER PVC FITTINGS

FASTER AND EASIER
THAN CUTTING AND GLUEING
FACTORY FITTINGS

HOW?

INSERT THE PIPE SPRING INTO THE PIPE
AND BEND ACROSS YOUR KNEE!!

One Size-Fits ALL Knees!

1/2" Part #58050
3/4" Part #58075
1" Part #58100

Definition of Cold

NOTE: **Pipe should be 50° F or warmer.** PVC pipe requires slight over bending which will "pop back" a few degrees upon the release of bending pressure.

Hang up that heat gun and can that glue can. Your knee is faster and the Pipe Spring Bender makes it easy to bend 1/2" & 3/4" PVC. For more radius bends use EMT bender. Add a little brute force and you can bend 1" too. Believe it!