

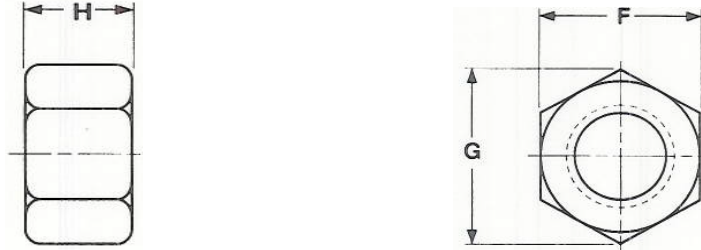


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Finished Hex Nut Stainless Steel 18-8 and 316



Peco Catalog#	Basic Diameter		F			G		H		
			Width Across Flats			Width Across Corners		Thickness of Hex Nuts		
			Basic	Max	Min	Max	Min	Basic	Max	Min
See Section Four of Our Catalog	1/4	0.2500	7/16	0.438	0.428	0.505	0.488	7/32	0.226	0.212
	5/16	0.3125	1/2	0.500	0.489	0.577	0.557	17/64	0.273	0.258
	3/8	0.3750	9/16	0.562	0.551	0.650	0.628	21/64	0.337	0.320
	7/16	0.4375	11/16	0.562	0.551	0.768	3/8	3/8	0.385	0.365
	1/2	0.5000	3/4	0.750	0.736	0.866	0.840	7/16	0.448	0.427
	9/16	0.5625	7/8	0.875	0.861	1.010	0.982	31/64	0.496	0.473
	5/8	0.6250	15/16	0.938	0.922	1.083	1.051	35/64	0.559	0.535
	3/4	0.7500	1-1/8	1.125	1.088	1.299	1.240	41/64	0.665	0.617
	7/8	0.8750	1-5/16	1.312	1.269	1.516	1.447	3/4	0.776	0.724
	1	1.0000	1-1/2	1.500	1.450	1.732	1.653	55/64	0.887	0.831
	1-1/8	1.1250	1-11/16	1.688	1.631	1.949	1.859	31/32	0.999	0.939
	1-1/4	1.2500	1-7/8	1.875	1.812	2.165	2.066	1-1/16	1.094	1.030
	1-3/8	1.3750	2-1/16	2.062	1.994	2.382	2.273	1-11/64	1.206	1.138
	1-1/2	1.5000	2-1/4	2.250	2.175	2.598	2.480	1-9/32	1.317	1.245
	1-5/8	1.6250	2-7/16	2.438	2.356	2.815	2.686	1-25/64	1.429	1.353
	1-3/4	1.7500	2-5/8	2.625	2.538	3.031	2.893	1-1/2	1.540	1.460
2	2.0000	3	3.000	2.90	3.464	3.306	1-23/32	1.763	1.675	

ANSI/ASME B18.2.2

	18-8 Stainless Steel	316 Stainless Steel
Material	Made from 303, 303Se, 304, or XM7. Containing 18% Chromium and 8-10% Nickel	Made from 316 Stainless Steel varying from 18-8 Stainless by 2-3% Molybdenum and 10-14% Nickel
Hardness for 18-8 & 316	1/4" - 5/8" diameter - Rockwell B95-C32 and 3/4" - 1" diameter - Rockwell B80-C32	
Proof Load for 18-8 & 316	Coarse Thread - 100,000 psi and Fine Thread 85,000 psi	
Heat Treatment	Normally the heat treatment for Stainless Alloys is Annealing, done at 1900°.	

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